REFERENCE LIST





ACICO CEMENT – Kuwait

Second Order for a New Cement Mill.

EP

2019

- CEMENGAL has been awarded with a new contract for the supply of 2nd Cement grinding station to ACICO Cement consisting of a complete cement mill workshop; Main equipment to be included within this new contract is related to a 5,200 Kws ball mill fully engineered by CEMENGAL with all the peripheral equipment and a 4th generation classifier from Magotteaux XP4i-130 for high quality cements. The projected grinding capacity will be 1MTpy of cement and the plant will be commissioned within the first half of 2020.
- Scope of the project will include Full Engineering and complete supply of Mechanical, Process, Electrical & Automation equipment as well as the Steel manufacturing from the raw materials handling areas up to the silos cement discharge. In addition to the technology delivery, the site supervision, training & commissioning activities will be fully provided by CEMENGAL at the plant's site. This is the second project awarded by ACICO to CEMENGAL and will help our Kuwaiti client to satisfy the growing demand of high quality cements for major infrastructures developments.

<u>LHOIST</u> – New Silos Terminal. Handling and storage of Lime / Dolime products

Lime and dolime handling and storage Terminal

EPC

2018

- Unloading system from bulk boats into the jetty.
- Conveying system to 6 steel silos for storage of lime / dolime and other products.
- Extraction system from silos up to bulk devices as well as further material screening.
- Final silos for storage and expedition of different range of lime products
- Prefabricated room for electrical as well as laboratory process equipment

CRH DUNBAR – Scotland, United Kingdom

1 Vertical Mil unit with a production capacity of 450.000 t/y: VRM OK-37.3 and 1,300kW installed power at mill shaft.

EPC

2018

 Scope of supply includes retrofitting of the existing feeding infrastructure as well as the cement pneumatic transport into the existing storage silos.



OMAN CEMENT COMPANY – Sultanate of Oman

Modification of 2 existing cement grinding circuits to upgrade up to 25% extra capacity. Scope includes detailed design: Process engineering, steel and civil works and complete M&E disciplines. Supply of equipment ranges from cement feeding, mills upgrade, new classifiers (latest generation), filtration units and cement conveying to existing silos. Complete electrical & Automation infrastructure. Equipment supplies are completed with site installation works and commissioning of the 2 upgraded circuits.

EPC

2017

HOLCIM-SOCIMAT – Abidjan, Ivory Coast

Cement grinding station consisting of a bin house; a complete ball mill circuit
of 4,500 Kws with a high efficiency classifier and a bag filter of 200.000 m³/h.
 Scope of supply includes also cement transfer system to existing silos, a new
cement dispatching system and upgrade of additional cement grinding
circuits.

EPC

2016

ACICO CEMENT – State of Kuwait

Cement grinding station consisting of a complete mill workshop; a 5,200 Kws ball mill with all the peripheral equipment and a 4th generation classifier from Magotteaux XP4i-130. Grinding capacity: 1MTpy of OPC; Engineering scope includes all complete engineering with Civil, Steel, Mechanical, Process, Electrical & Automation disciplines. Workshop includes all the necessary M&E equipment and steel manufacturing from the raw materials handling areas up to the silos cement discharge.

EP

2016

UNACEM ECUADOR – Cementos Selva Alegre, Otavalo (Ecuador)

Supply of 1 steel silo with a cement storage capacity of 2,000ton. Scope includes detailed design, steel works and complete M&E infrastructure.
 Supply of equipment ranges from cement feeding, complete storage, unloading and conveying to bulk loading and packing areas.

FP

<u> 2015</u>

CIMENT MOLINS – Sotacib Tunisia

Modification and upgrade for fuel substitution at 2 white cement kilns.
 Complete system of handling, feeding and burning of ground petcoke on EP basis.

EP



CEMEX - Puerto Quetzal, Guatemala

Cement grinding plant with a production of 75 t/h: ball mill Ø 3,6 x 12,5 m, classifier STURTEVANT type SD-90 and a bag filter of 130.000 m³/h, 3 silos 3000 t each, bulk loading and bagging.

EPC

2004

Circular clinker storage hall of 75.000 Tm capacity

CEMEX – Lloseta Plant, Spain

Upgrade of a KRUPP preheater, implementing two additional stages.

EPC 2004

Upgrade of a cement mill including a classifier STURTEVANT type SD-120.

EPC 1989

Bag filter and air-air heat exchanger, for the clinker cooler and KRUPP kiln: capacity of 295.000 m³/h. EPC 1999

■ Bag filter and air-air heat exchanger for the clinker cooler and FIVES kiln: capacity of 160.000 m³/h.

EPC

2000

CEMEX – Alcanar Plant – Spain

Upgrade of a FIVES vertical coal mill, including a new classifier SD-60.

EPC 1987

■ Upgrade of kiln nº 3 preheater adding two final stages: production increase from 2.100 t/d to 2.350 t/d.

EPC 1988

 Upgrade of three cement grinding circuits, including two classifiers STURTEVANT type SD-120 and one classifier STURTEVANT type SD-160.

EPC 1991

Upgrade of an electrostatic precipitators

PC 1991

 Upgrade of kiln nº 2 preheater adding two stages: production increase from 1.350 t/d to 1.700 t/d. EPC 1991

Upgrade of the existing clinker cooler using a pendular clinker cooler.

EPC 1991

Dismantling and erection of AUMUND clinker conveyors

C 1998

Upgrade of kiln nº 1 clinker cooler grate, increasing the kiln production from 1.320 t/d to 1.400 t/d. EPC 1999

CEMEX – Castillejo Plant – Spain

■ Upgrade of cement mill nº 5, including a STURTEVANT classifier type SD-130.

EPC



CIMPOR – Campo Formoso, Brazil

 Conversion of an ESP to a bag filter. The bag filter is designed to work with 235.000m3/h and a maximum temperature of 180°C. EP

2011

■ Gas condition tower at the preheater outlet and upstream the new bag filter. With a size of Ø 4.440 x 20.000, it reduces the gas temperature from 425°C to 180°C

CIMPOR – Oural Plant, Spain

 Kiln production increase from 1.030 t/d to 1.350 t/d including new preheater stage, upgrade of the FULLER clinker cooler and the FLSMIDTH electrostatic precipitator PC 2000

Upgrade of cement mill nº 3, including a STURTEVANT classifier type SD-80.

EPC

2004

CIMPOR – Alhandra Plant, Portugal

■ Upgrade of the kiln nº 7 FULLER clinker cooler.

EP

1989

■ Upgrade of the kiln nº 6 preheater, implementing 2 cyclones in stage 1 and 2 increasing the kiln production from 3.850 t/d to 4.150 t/d.

EPC

2001

■ Upgrade of the kiln nº 7 preheater, implementing 2 cyclones in the stage 1 and 2, increasing the kiln production from 2.900 t/d to 3.100 t/d.

FPC

2002

CIMPOR – Souselas Plant, Portugal

■ Upgrade of the kiln nº 1 FULLER clinker cooler.

EPC

1999

CIMPOR - Córdoba Plant, Spain

Upgrade of the last stage of the kiln preheater.

PC

<u> 2002</u>

CIMPOR – Toral de los Vados Plant, Spain

New electrostatic precipitator for a 2.600 t/d kiln.

EPC

1998

 Upgrade of a POLYSIUS vertical coal mill, implementing a coal classifier type SD-60

EPC



HOLCIM – Barroso, Brasil

Cement grinding station consisting of a bin farm; a GPSE vertical roller mill MVR-6700-C6 of 11.700kW with a MultiDrive® system 6x1.950kW and a maximum capacity of 450tph of cement; hot gas generator; a 2.100.000m³/h bag filter and a 5.400kW process fan.

EP

2011

HOLCIM – Chekka, Lebanon

Cement Grinding Plant - Line 18, with a production of 70 t/h, ball mill Ø 3,8 x 13 m, classifier type SD-90 and bag filter of130.000 m³/h.

FPC

2007

- Upgrade of cement mills 16 and 17 to 90t/h with classifiers STURTEVANT type SD-90 and 122.000 m³/h bag filters each.
- Upgrade of the feed lines replacing weightfeeders and belt conveyors.
- Process Control System (PCS) for the control room

HOLCIM – Lorca Plant, Spain

■ Upgrade of cement mill nº 1 grinding circuit, with a classifier STURTEVANT type SD-110 and bag filter of 200.000 m³/h.

EPC

2004

■ Bag Filter of 291.600/316.000 m³/h & 150 °C for the raw mill/kiln circuit.

PC

■ New stainless steel stack Ø3 x 60m.

FPC

2007

HOLCIM – Torredonjimeno Plant, Spain

■ Upgrade of cement mill nº 3 grinding circuit, with a classifier STURTEVANT type SD-70, cyclone, recirculation fan and bag filter of 12.000 m³/h.

EP I

2001

Bag filter of 160.000 m³/h for the raw mill/kiln circuit.

PC

All equipment for the dust transport of filters and raw meal.

FPC



HOLCIM – Yeles Plant, Spain

■ Upgrade of FULLER clinker cooler grate kiln nº 1, implementing new rows of plates and installation of the complete pendular grate.

EPC 1993

Upgrade of a LURGI & ELEX electrostatic precipitators.

PC 2005

New kiln shell

С

Upgrade of POLYSIUS vertical coal mill, including a new classifier type SMCE-

EPC

1997

HOLCIM – Jerez Plant, Spain

Bag filter for a 2.200 t/d kiln dedusting. Capacity: 650.000 m³/h.

PC 1997

■ Upgrade of a preheater, implementing cyclones, increasing the kiln production from 2.300 t/d to 2.600 t/d.

EPC

Upgrade of cement bucket elevator.

EPC

2002

■ New stainless steel stack Ø4 x 73m

EPC

HOLCIM – Oujda Plant, Morocco

ESP to bag filter for kilns nº 1 and nº 2.

PC

2002

HOLCIM – Gador Plant, Spain

Upgrade of a FULLER clinker cooler.

EPC

2001

 Upgrade of a cement mill with a STURTEVANT classifier type SD-120, cyclones, recirculation fan and bag filter for 240.000 m³/h.



HEIDELBERG CEMENT - HOLCIM - Port Kembla, Australia

Cement grinding station consisting of a 3 x 200tph Eco-hoppers; a 90.000Tm fully automated raw material warehouse; a GPSE vertical roller mill MVR-6000-C6 of 5.250kW with a MultiDrive® system 3x1.750kW and a maximum capacity of 208tph of cement; hot gas generator; a 800.000m3/h process bag filter and 7 x 3000Tm cement/slag silos.

EPC*

2011

ITALCEMENTI – Devnya, Bulgaria

 New 7.000 TPD clinker line, from the raw material storage hall to the cement mill. E

2009

LAFARGE – Dunbar, Scotland, United Kingdom

 Replacement and Upgrade of 2 existing cement mills, optimisation of mill internals and improvement of peripheral infrastructure.

EPC

2015

LAFARGE – Candeias, Brazil

 Cement silo with a storage capacity of 1,000ton. Scope includes detailed design, steel works and complete M&E infrastructure.

EP

2014

LAFARGE – Hope, United Kingdom

 Discharge, storage and transfer system for the pulverised fly ashes to the cement & raw mills.

EPC

2011

LAFARGE – M´Sila, Algeria

Cement grinding plant with a production capacity of 70 t/h: ball mill Ø3,6 x
 12,5 m, STURTEVANT classifier type SD-90 and bag filter for 130.000 m³/h.

EPC

^{*}Preassembled and shipped.



LAFARGE – Séte, France

Cement grinding plant with a production of 90t/h: ball mill of Ø 4 x 12,75 m, with a STURTEVANT classifier type SD-90, bag filters for 50.000 m³/h and 121.000 m³/h, fans; including silos for storage and bulk loading.

EPC 2008

 Mixing/blending station. Continuous mixing capacity of 180t/h including a third bulk loading station. EPC 2010

LAFARGE – Tarragona plant, Spain

 Cement grinding plant with a production of 130 t/h, vertical mill LOESCHE LM42 and bag filter for 410.000 m³/h. EPC 200

A 3.000 m³ concrete cement silo

LAFARGE – Saint Pierre, Spain

 Cement grinding plant with a production of 120 t/h, vertical mill LOESCHE LM42 and bag filter for 328.600 m³/h. EPC 2007

■ A 8.000 m³ concrete cement silo

EPC 2006

LAFARGE – Tanger Plant, Morocco

■ Cement grinding plant with a production of 140t/h: ball mill Ø4,2 x 13,75 m with STURTEVANT classifier type SD-110, bag filters for 48.000 m³/h and 192.000 m³/h and fans, with a 6.000 m³ cement silo bulk load & packing, and truck loading station.

EPC 2007

LAFARGE - Villasequilla Plant, Spain

Cement grinding plant, with production capacity of 75 t/h: ball mill Ø3,6 x 12,5 m, STURTEVANT classifier type SD-90 and bag filter for 130.000 m³/h, including the raw materials railroad's discharge, with silos for storage, bulk loading and packing unit.

EPC 2006

Twin cement grinding plant, with the same characteristics as above.

EPC



LAFARGE – La Parrilla Plant, Spain

Cement grinding plant with a production capacity of 75 t/h: ball mill Ø3,6 x 12,5 m length, a STURTEVANT classifier type SD-90 and a bag filter for 130.000 m³/h.

EPC 2002

• 4 concrete storage silos of 2.500 t, each, bulk loading and packing unit.

EPC 2002

Cement grinding plant with a production capacity of 75 t/h: ball mill Ø3,6 x 12,5 m length, a STURTEVANT classifier type SD-90 and a bag filter for 130.000 m³/h.

EPC 2006

4 concrete storage silos of 2.500 t, each, bulk loading and packing unit.

EPC 2006

LAFARGE - Sagunto Plant, Spain

Upgrade of ETA cooler, implementing a new CemProTec CDS static grate.

EPC 2007

LAFARGE – Montcada Plant, Spain

Upgrade of the FULLER/POLYSIUS clinker cooler.

EPC 1998

Upgrade of the kiln preheater last stage.

PC 1999

New kiln hood

EDC 2003

Upgrade of the FULLER/POLYSIUS clinker cooler.

EPC 2009

LAFARGE – Tarragona Plant, Spain

Cement grinding plant with a production of 70 t/h: ball mill Ø 3,9 x 11,5 m length, STURTEVANT classifier type SD-90, bag filter for 130.000 m³/h, with 8 silos for storage, bulk loading and packing unit.

FPC 2001

LAFARGE – Meknès Plant, Morocco

Cement grinding plant with a production of 70 t/h: ball mill Ø 3,9 x 11,5 m length, STURTEVANT classifier type SD-90, bag filter for 130.000 m³/h, with 8 silos for storage, bulk loading and packing unit.

EPC :

CEMENGAL S.A.U.
C/ Antonio López, 247 - 2º F
28041 MADRID (SPAIN)
Phone: +34 913 921 055 Fax: +34 915 001 834



LAFARGE – Niebla Plant, Spain

Upgrade of a FULLER clinker cooler.

EPC

1995

ARABIAN CEMENT COMPANY – Egypt

■ Two cement grinding mills of 170 t/h, including feeding, discharge, silo aeration and cement truck loading device of silos, and bulk & bag loading.

FPC

2009

CEMENTOS ALFA, S.A. – Metaporquera, Spain

 Upgrade of a FULLER clinker cooler including the installation of a complete pendulum grate. EPC

1999

CEMENTOS EL MOLINO, S.L. – Santa Eulalia del Campo, Spain

 Cement grinding plant, with a production capacity of 30 t/h with a STURTEVANT classifier type SD-50 and a bag filter for 40.000 m³/h. EPC 1

1997

Aeration and discharge system for 4 2.000 t cement silos.

FPC

2004

 Cement grinding plant with a production capacity of 30 t/h with a STURTEVANT classifier type SD-50 and a bag filter for 40.000 m³/h.

EPC

2006

 Feeding, discharge, silo aeration and cement truck loading systems for 2 5.000 t silos and bulk loading. FPC

2006

CEMENTOS LA CRUZ, S.L. – Abanilla, Spain

Cement grinding plant, with a production capacity of 70 t/h: ball mill Ø 3,8 x 12,57 m length, with a STURTEVANT classifier type SD-90 and bag filter for 130.000 m³/h, with 8 silos for storage, bulk loading and packing unit.

EPC



CEMENTOS LA UNIÓN, S.A. – Ribarroja de Turia, Spain

Cement grinding plant, with a production capacity of 60 t/h, two ball mills Ø 2,4 x 14,0 m length, with one STURTEVANT classifier type SD-70 and one bag filter for 75.000 m³/h.

EPC

 Aeration and discharge system for eight 2.000 t capacity cement silos of 8,5 x 8,5 m. EPC 1997

Aeration and discharge system of four 5.000 t capacity cement silos.

EPC 1997

Cement grinding plant with a production capacity of 75 t/h: ball mill Ø 3,8 x 12,5 m with a STURTEVANT classifier type SD-90 and bag filter for 130.000 m³/h.

EPC 1999

• Four 2.500 t silos for cement storage, bulk loading and packing unit.

EPC 1999

Cement grinding plant with a production capacity of 75 t/h: ball mill Ø 3,8 x 11,4 m, a STURTEVANT classifier type SD-90 and bag filter for 130.000 m³/h.

EPC 2001

CIMENT DE MAURITANIE, S.A. – Mauritania

 Cement grinding plant with a production capacity of 35 t/h with a STURTEVANT classifier type SD-50 and bag filter. EPC

1994

CEMENTOS PORTLAND, S.A. - Olazagutía, Spain

Upgrade of the FULLER clinker cooler.

EPC

1990

CEMENTOS SANTO DOMINGO – Dominican Republic

 Grinding circuit modification including mill internal, a STURTEVANT SD-70 separator installation with cyclones and transport to silos.

EPC

2003

ESPABEL - Ghent, Belgium

Cement grinding plant with a production capacity of 110 t/h: ball mill Ø 4,4 x 17 m and 4.350kW; a STURTEVANT classifier type SD-120; a hot gas generator; bag filter for 220.000 m³/h, with 6 x 3.000Tm storage silos, bulk loading and packing unit.

EPC

2010

CEMENGAL S.A.U.C/ Antonio López, 247 - 2º F
28041 MADRID (SPAIN)
Phone: +34 913 921 055 Fax: +34 915 001 834



INDUSTRIA CHIMICA DEL LEGNO – Italy

Electrostatic Precipitator.

LEMONA INDUSTRIAL, S.A. - Lemona, Spain

Erection of all equipment for the new clinker transport.

Upgrade of a FULLER clinker cooler.

MED. CON., S.R.L. – Trieste, Italy

Import terminal including the pneumatic transport to cement storage silos, four 6.000 t cement storage silos, extraction and transport to a complete bulk loading, packing, palletizing and wrapping solution.

MOLINOS CEMENTEROS LUSO GALAICOS, S.A. - Vigo, Spain

Import terminal with silos, cement truck loading device, packing plant, palletising and shrink-fit film wrapping machine.

RAS AL KHAIMAH CEMENT COMPANY. - United Arab Emirates

Bag filters including: two bag filters for the raw mill, one for 44.200 m³/h and the other for 98.000 m³/h. One bag filter with heat exchanger air-air, for the clinker cooler with a capacity of 280.500 m³/h. Two bag filters, one for 181.000 m³/h and the other for 93.600 m³/h, for the cement mill.

S.A. TUDELA VEGUIN - La Robla, Spain

Upgrade of a FULLER clinker cooler.

Bag filter for 180.000 m³/h with heat exchanger air-air for the clinker cooler of kilns nº 1 and nº 2.

Upgrade of cement mill nº 2 with a STURTEVANT classifier type SD-90, cyclone, recirculation fan and bag filter for 130.000 m³/h.



S.A. TUDELA VEGUIN – Aboño Plant, Spain

■ Upgrade of cement mills nº 4 y nº 5 including two STURTEVANT classifiers type SD-60 with 60.000 m³/h bag for a 33 t/h capacity.

EPC 1997

Upgrade of the FOLAX clinker cooler.

EPC 1998

 Upgrade of a 193 t/h raw mill, including a STURTEVANT classifier type SD-140, two cyclones, recirculation 315.000 m³/h fan. EPC 2001

Upgrade of a FULLER clinker cooler grate.

EPC 2005

SOCIÉTÉ DES CIMENTS DE GABÈS (CECIL GROUP) – Gabès, Tunisie

 Cement grinding plant with a 120 t/h production capacity with a STURTEVANT classifier type SD-90 and bag filter for 122.000 m³/h. EPC

2006

UNILAND CEMENTERA, S.A. – Vallcarca, Spain.

Upgrade of two existing ELEX ESP

EPC 1999

Upgrade of 4th stage of Preheater of kiln nº 7.

F